Supplemental Specification
2005 Standard Specification Book

SECTION 02745

ASPHALT MATERIAL

Delete Section 02745 and replace with the following:

PART 1 GENERAL

1.1 SECTION INCLUDES

A. Asphalt materials

1.2 PAYMENT PROCEDURES

A. Price adjustments for asphalt cement and liquid asphalt (chip-seal emulsions and/or cut-backs):
   1. Standard department procedures governs price adjustments made where asphalt material does not conform to the specifications
      a. If the price adjustment exceeds 30 percent, the Engineer may order the removal of any or all the defective asphalt material.
      b. The pay factor for such material is 0.50 when allowed to remain in place.

B. Price adjustments for Performance Graded Asphalt Binder (PGAB):
   1. Standard department PGAB management plan governs price reductions or removal of material where the binder does not conform to the specifications.

1.3 REFERENCES

A. AASHTO M 81: Cut-Back Asphalt (Rapid-Curing Type)

B. AASHTO M 82: Cut-Back Asphalt (Medium-Curing Type)

C. AASHTO M 140: Emulsified Asphalt

D. AASHTO M 208: Cationic Emulsified Asphalt

E. AASHTO M 226: Viscosity Graded Asphalt Cement

F. AASHTO M 320: Performance Graded Asphalt Cement

G. AASHTO R 28: Accelerated Aging of Asphalt Binder Using a Pressurized Aging Vessel (PAV)

H. AASHTO T 44: Solubility of Bituminous Materials

I. AASHTO T 48: Flash and Fire Points by Cleveland Open Cup

J. ASHTO T 49: Penetration of Bituminous Materials

K. AASHTO T 50: Float Test for Bituminous Materials

L. AASHTO T 51: Ductility of Bituminous Materials

M. AASHTO T 59: Testing Emulsified Asphalt

N. AASHTO T 201: Kinematic Viscosity of Asphalts

O. AASHTO T 228: Specific Gravity of Semi-Solid Bituminous Materials

P. AASHTO T 240: Effect of Heat and Air on a Moving Film of Asphalt (Rolling Thin-Film Oven Test)

Q. AASHTO T 300: Force Ductility of Bituminous Materials

R. AASHTO T 301: Elastic Recovery Test of Bituminous Materials by Means of a Ductilometer

S. AASHTO T 313: Determining the Flexural Creep Stiffness of Asphalt Binder Using the Bending Beam Rheometer (BBR)

T. AASHTO T 314: Determining the Fracture Properties of Asphalt Binder in Direct Tension

U. AASHTO T 315: Determining the Rheological Properties of Asphalt Binder Using a Dynamic Shear Rheometer (DSR)

V. AASHTO T 316: Viscosity Determination of Asphalt Binder Using Rotational Viscometer

W. ASTM D 92: Flash and Fire Points by Cleveland Open Cup

X. ASTM D 1190: Concrete Joint Sealer, Hot-Applied Elastic Type

Y. ASTM D 2006: Method of Test for Characteristic Groups in Rubber Extender and Processing Oils by the Precipitation Method.

Z. ASTM D 2007: Characteristic Groups in Rubber Extender and Processing Oils and Other Petroleum-Derived Oils by the Clay-Gel Absorption Chromatographic Method

AA. ASTM D 2026: Cutback Asphalt (Slow-Curing Type)

BB. ASTM D 3405: Joint Sealants, Hot-Applied, for Concrete and Asphalt Pavements

CC. ASTM D 4402: Viscosity Determinations of Unfilled Asphalts Using the Brookfield Thermosel Apparatus

DD. ASTM D 5329: Sealants and Fillers, Hot-Applied, For Joints and Cracks in Asphaltic and Portland Cement Concrete Pavements

EE. ASTM D 5801: Toughness and Tenacity of Bituminous Materials

FF. California Test Methods

GG. UDOT Materials Manual of Instruction

HH. UDOT Minimum Sampling and Testing Guide

1.4 SUBMITTALS

A. For each shipment of material, supply a vendor-prepared bill of lading showing the following information:
   1. Type and grade of material
   2. Type and amount of additives, used, if applicable
   3. Destination
   4. Consignee's name
   5. Date of Shipment
   6. Railroad car or truck identification
   7. Project number
   8. Loading temperature
   9. Net weight in tons (or net gallons corrected to 60 degrees F, when requested)
   10. Specific gravity
   11. Bill of lading number
   12. Manufacturer of asphalt material

1.5 DELIVERY, STORAGE, AND HANDLING

A. Each shipment of asphalt material must:
   1. Be uniform in appearance and consistency.
   2. Show no foaming when heated to the specified loading temperature.

B. Do not supply shipments contaminated with other asphalt types or grades than those specified.

1.6 GRADE OF MATERIAL

A. The Engineer determines the grade of material to be used based on the supply source designated by the Contractor when the bid proposal lists more than one grade of asphalt material.

PART 2 PRODUCTS

2.1 PERFORMANCE GRADED ASPHALT BINDER (PGAB)

A. Supply PGABs under the Approved Supplier Certification (ASC) System. Refer to the UDOT Minimum Sampling and Testing Guide, Section 509, Asphalt Binder Management Plan.

B. As specified in AASHTO M 320 for all PGABs having algebraic differences less than 92 degrees between the high and low design temperatures.

C. As specified in Tables 1, 2, 3, 4, 5, 6, 7, and 8 for all PGABs having algebraic differences equal to or greater than 92 degrees between the high and low design temperatures.

Table 1

PG58-34		
Original Binder		
Dynamic Shear Rheometer, AASHTO T 315	@58°C, G*, kPa	1.30 Min.
	@58°C, phase angle, degrees	74.0 Max.
Rotational Viscometer, AASHTO T 316	@135°C, Pa.s	3 Max.
Flash Point, AASHTO T 48	°C	260 Min.
RTFO Residue, AASHTO T 240		
Dynamic Shear Rheometer, AASHTO T 315	@58°C, G*/sinδ, kPa	2.20 Min.
Elastic Recovery, AASHTO T 301 mod (a)	%	65 Min.
PAV Residue, 20 hours, 2.10 Mpa, 100 °C, AASHTO R 28		
Dynamic Shear Rheometer, AASHTO T 315	@16°C, kPa	5000 Max.
Bending Beam Rheometer, AASHTO T 313	@-24°C, S, MPa	300 Max.
	@-24°C, m-value	0.300 Min.
Direct Tension Test, AASHTO T 314	@-24°C, Failure Strain, %	1.5 Min.
	@-24°C, Failure Stress (b), MPa	4.0 Min.

(a) Modify paragraph 4.5 as follows: After 20 cm has been reached, stop the ductilometer and within 2 seconds, sever the specimen at its center with a pair of scissor…

(b) No allowances will be given for passing at a colder grade

Table 2

PG64-28		
Original Binder		
Dynamic Shear Rheometer, AASHTO T 315	@64°C, G*, kPa	1.30 Min.
	@64°C, phase angle, degrees	74.0 Max.
Rotational Viscometer, AASHTO T 316	@135°C, Pa.s	3 Max.
Flash Point, AASHTO T 48	°C	260 Min.
RTFO Residue, AASHTO T 240		
Dynamic Shear Rheometer, AASHTO T 315	@64°C, G*/sinδ, kPa	2.20 Min.
Elastic Recovery, AASHTO T 301 mod (a)	%	65 Min.
PAV Residue, 20 hours, 2.10 Mpa, 100 °C, AASHTO R 28		
Dynamic Shear Rheometer, AASHTO T 315	@ 22°C, kPa	5000 Max.
Bending Beam Rheometer, AASHTO T 313	@-18°C, S, MPa	300 Max.
	@-18°C, m-value	0.300 Min.
Direct Tension Test, AASHTO T 314	@-18°C, Failure Strain, %	1.5 Min.
	@-18°C, FailureStress (b), Mpa	4.0 Min.

(a) Modify paragraph 4.5 as follows: After 20 cm has been reached, stop the ductilometer and within 2 seconds, sever the specimen at its center with a pair of scissor…

(b) No allowances will be given for passing at a colder grade

Table 3

PG64-34		
Original Binder		
Dynamic Shear Rheometer, AASHTO T 315	@64°C, G*, kPa	1.30 Min.
	@64°C, phase angle, degrees	71.0 Max.
Rotational Viscometer, AASHTO T 316	@135°C, Pa.s	3 Max.
Flash Point, AASHTO T 48	°C	260 Min.
RTFO Residue, AASHTO T-240		
Dynamic Shear Rheometer, AASHTO T 315	@64°C, G*/sinδ, kPa	2.20 Min.
Elastic Recovery, AASHTO T 301 mod (a)	%	70 Min.
PAV Residue, 20 hours, 2.10 Mpa, 100 °C, AASHTO R 28		
Dynamic Shear Rheometer, AASHTO T 315	@19°C, kPa	5000 Max.
Bending Beam Rheometer, AASHTO T 313	@-24°C, S, MPa	300 Max.
	@-24°C, m-value	0.300 Min.
Direct Tension Test, AASHTO T 314	@-24°C, Failure Strain, %	1.5 Min.
	@-24°C, FailureStress (b), MPa	4.0 Min.
(a) Modify paragraph 4.5 as follows: After 20 cm has been reached, stop the ductilometer and within 2 seconds, sever the specimen at its center with a pair of scissor…		
(b) No allowances will be given for passing at a colder grade		

Table 4

PG70-22		
Original Binder		
Dynamic Shear Rheometer, AASHTO T 315	@70°C, G*, kPa	1.30 Min.
	@70°C, phase angle, degrees	74.0 Max.
Rotational Viscometer, AASHTO T 316	@135°C, Pa.s	3 Max.
Flash Point, AASHTO T 48	°C	260 Min.
RTFO Residue, AASHTO T 240		
Dynamic Shear Rheometer, AASHTO T 315	@70°C, G*/sinδ, kPa	2.20 Min.
Elastic Recovery, AASHTO T 301 mod (a)	%	65 Min.
PAV Residue, 20 hours, 2.10 Mpa, 100 °C, AASHTO R 28		
Dynamic Shear Rheometer, AASHTO T 315	@28°C, kPa	5000 Max.
Bending Beam Rheometer, AASHTO T 313	@-12°C, S, MPa	300 Max.
	@-12°C, m-value	0.300 Min.
Direct Tension Test, AASHTO T 314	@-12°C, Failure Strain, %	1.5 Min.
	@-12°C, FailureStress (b), MPa	4.0 Min.
(a) Modify paragraph 4.5 as follows: After 20 cm has been reached, stop the ductilometer and within 2 seconds, sever the specimen at its center with a pair of scissor…		
(b) No allowances will be given for passing at a colder grade		

Table 5

PG70-28		
Original Binder		
Dynamic Shear Rheometer, AASHTO T 315	@70°C, G*, kPa	1.30 Min.
	@70°C, phase angle, degrees	71.0 Max.
Rotational Viscometer, AASHTO T 316	@135°C, Pa.s	3 Max.
Flash Point, AASHTO T 48	°C	260 Min.
RTFO Residue, AASHTO T 240		
Dynamic Shear Rheometer, AASHTO T 315	@70°C, G*/sinδ, kPa	2.20 Min.
Elastic Recovery, AASHTO T 301 mod (a)	%	70 Min.
PAV Residue, 20 hours, 2.10 Mpa, 100 °C, AASHTO R 28		
Dynamic Shear Rheometer, AASHTO T 315	@25°C, kPa	5000 Max.
Bending Beam Rheometer, AASHTO T 313	@-18°C, S, MPa	300 Max.
	@-18°C, m-value	0.300 Min.
Direct Tension Test, AASHTO T 314	@-18°C, Failure Strain, %	1.5 Min.
	@-18°C, FailureStress (b), MPa	4.0 Min.
(a) Modify paragraph 4.5 as follows: After 20 cm has been reached, stop the ductilometer and within 2 seconds, sever the specimen at its center with a pair of scissor…		
(b) No allowances will be given for passing at a colder grade		

Table 6

PG70-34		
Original Binder		
Dynamic Shear Rheometer, AASHTO T 315	@70°C, G*, kPa	1.30 Min.
	@70°C, phase angle, degrees	71.0 Max.
Rotational Viscometer, AASHTO T 316	@135 °C, Pa.s	3 Max.
Flash Point, AASHTO T 48	°C	260 Min.
RTFO Residue, AASHTO T 240		
Dynamic Shear Rheometer, AASHTO T 315	@70°C, G*/sinδ, kPa	2.20 Min.
Elastic Recovery, AASHTO T 301 mod (a)	%	75 Min.
PAV Residue, 20 hours, 2.10 Mpa, 100 °C, AASHTO R 28		
Dynamic Shear Rheometer, AASHTO T 315	@22°C, kPa	5000 Max.
Bending Beam Rheometer, AASHTO T 313	@-24°C, S, MPa	300 Max.
	@-24°C, m-value	0.300 Min.
Direct Tension Test, AASHTO T 314	@-24°C, Failure Strain, %	1.5 Min.
	@-24°C, FailureStress (b), MPa	4.0 Min.
(a) Modify paragraph 4.5 as follows: After 20 cm has been reached, stop the ductilometer and within 2 seconds, sever the specimen at its center with a pair of scissor…		
(b) No allowances will be given for passing at a colder grade		

Table 7

PG76-22		
Original Binder		
Dynamic Shear Rheometer, AASHTO T 315	@76°C, G*, kPa	1.30 Min.
	@76°C, phase angle, degrees	71.0 Max.
Rotational Viscometer, AASHTO T 316	@135°C, Pa.s	3 Max.
Flash Point, AASHTO T 48	°C	260 Min.
RTFO Residue, AASHTO T 240		
Dynamic Shear Rheometer, AASHTO T 315	@76°C, G*/sinδ, kPa	2.20 Min.
Elastic Recovery, AASHTO T 301 mod (a)	%	70 Min.
PAV Residue, 20 hours, 2.10 Mpa, 100 °C, AASHTO R 28		
Dynamic Shear Rheometer, AASHTO T 315	@ 31°C, kPa	5000 Max.
Bending Beam Rheometer, AASHTO T 313	@-12°C, S, MPa	300 Max.
	@-12°C, m-value	0.300 Min.
Direct Tension Test, AASHTO T 314	@-12°C, Failure Strain, %	1.5 Min.
	@-12°C, FailureStress (b), MPa	4.0 Min.

(a) Modify paragraph 4.5 as follows: After 20 cm has been reached, stop the ductilometer and within 2 seconds, sever the specimen at its center with a pair of scissor…

(b) No allowances will be given for passing at a colder grade

Table 8

PG76-28		
Original Binder		
Dynamic Shear Rheometer, AASHTO T 315	@76°C, G*, kPa	1.30 Min.
	@76°C, phase angle, degrees	71. 0 Max.
Rotational Viscometer, AASHTO T 316	@135°C, Pa.s	3 Max.
Flash Point, AASHTO T 48	°C	260 Min.
RTFO Residue, AASHTO T 240		
Dynamic Shear Rheometer, AASHTO T 315	@76°C, G*/sinδ, kPa	2.20 Min.
Elastic Recovery, AASHTO T 301 mod (a)	%	75 Min.
PAV Residue, 20 hours, 2.10 Mpa, 100 °C, AASHTO R 28		
Dynamic Shear Rheometer, AASHTO T 315	@28°C, kPa	5000 Max.
Bending Beam Rheometer, AASHTO T 313	@-18°C, S, MPa	300 Max.
	@-18°C, m-value	0.300 Min.
Direct Tension Test, AASHTO T 314	@-18°C, Failure Strain, %	1.5 Min.
	@-18°C, FailureStress (b), MPa	4.0 Min.

(a) Modify paragraph 4.5 as follows: After 20 cm has been reached, stop the ductilometer and within 2 seconds, sever the specimen at its center with a pair of scissor…

(b) No allowances will be given for passing at a colder grade

2.2 ASPHALTIC CEMENT, LIQUID ASPHALTS, REJUVENATING AGENTS

A. As specified in AASHTO M 226, Table 2 with the following modifications:
   1. Delete and replace ductility at 77 degrees F (25 degrees C) with ductility at 39.2 degrees F (4 degrees C) with values as detailed below.

AC - 2.5	AC - 5	AC - 10	AC - 20
50+	25+	15+	5+

B. As specified for cationic and anionic emulsified asphalt.
   1. All standard Slow Setting (SS, CSS), Medium Setting (MS, CMS), and Rapid Setting (RS, CRS) grades; inclusive of all High-Float designations (HF).
   2. Supply under the Approved Supplier Certification System (ASC).
   3. Meet AASHTO M 208 and M 140.

C. Conform to the requirements of one of these tables:
   1. Table 9: Cationic Rapid Setting Emulsified Polymerized Asphalt (CRS-2P)
   2. Table 10: Latex Modified Cationic Rapid Setting Emulsified Asphalt (LMCRS-2)
   3. Table 11: Cationic Medium Setting Emulsified Asphalt (CMS-2S)
   4. Table 12: High Float Medium Setting Emulsified Asphalt (HFMS-2)
   5. Table 13: High Float Medium Setting Emulsified Polymerized Asphalt (HFMS-2P)
   6. Table 14: High Float Medium Setting Emulsified Polymerized Asphalt (HFMS-2SP)
   7. Table 15: High Float Rapid Setting Emulsified Polymerized Asphalt (HFRS-2P).
   8. Table 16: Setting Cationic Rapid Emulsified Asphalt (CRS-2A, B)

D. Curing cut-back asphalt:
   1. As specified for slow curing (SC) in ASTM D 2026.
   2. As specified for medium curing (MC) in AASHTO M 82.
   3. As specified for rapid curing (RC) in AASHTO M 81.

E. Conform to requirements for Emulsified Asphalt Pavement Rejuvenating Agent:
   1. Table 17: Type A
   2. Table 18: Type B
   3. Table 19: Type B Modified
   4. Table 20: Type C
   5. Table 21: Type D

Table 9

Cationic Rapid Setting Emulsified Polymerized Asphalt (CRS-2P)			
Tests	**AASHTO Test Method**	**Min.**	**Max.**
Emulsion			
Viscosity , SF, 140ºF (60ºC), s (Project-site Acceptance/Rejection Limits)	T59	100	400
Settlement (a) 5 days, percent	T 59		5
Storage Stability Test (b) 1 d, 24 h, percent	T 59		
Demulsibility (c) 35 ml, 0.8% sodium dioctyl Sulfosucinate, percent	T 59	40	
Particle Charge Test	T 59	Positive	
Sieve Test, percent	T 59		0.10
Distillation			
Oil distillate, by volume of emulsion, percent			0
Residue (d), percent		68	
Residue from Distillation Test			
Penetration, 77ºF(25ºC), 100 g, 5 s, dmm	T 49	80	150
Ductility, 39.2ºF(4ºC), 5 cm/min, cm Toughness, lb-in Tenacity, lb-in	T 51 ASTM D 5801 ASTM D 5801	35 75 50	
Solubility in trichloroethylene, percent	T 44	97.5	

(a) The test requirement for settlement may be waived when the emulsified asphalt is used in less than a five-day time; or the purchaser may require that the settlement test be run from the time the sample is received until it is used, if the elapsed time is less than 5 days.

(b) The 24-hour (1-day) storage stability test may be used instead of the five-day settlement test.

(c) The demulsibility test is made within 30 days from date of shipment.

(d) Distillation is determined by AASHTO T 59, with modifications to include a 350 ± 5ºF (177±3ºC) maximum temperature to be held for 15 minutes.

Modify the asphalt cement prior to emulsification.

Table 10

Latex Modified Cationic Rapid Setting Emulsified Asphalt (LMCRS-2)			
Tests	**AASHTO Test Method**	**Min.**	**Max.**
Emulsion			
Viscosity, SF, 122ºF (50ºC), s (Project Site Acceptance/Rejection Limits)	T59	140	400
Settlement (a) 5 days, percent	T 59		5
Storage Stability Test (b) 1 d, 24 h, percent	T 59		1
Demulsibility (c) 35 ml, 0.8% sodium dioctyl Sulfosucinate, percent	T 59	40	
Particle Charge Test	T 59	Positive	
Sieve Test, percent	T 59		0.3
Distillation			
Oil distillate, by volume of emulsion, percent			0
Residue (d), percent		65	
Residue from Distillation Test			
Penetration, 77ºF (25ºC), 100 g, 5 s, dmm	T 49	40	200
Torsional Recovery (e)		18	

(a) The test requirement for settlement may be waived when the emulsified asphalt is used in less than a five-day time; or the purchaser may require that the settlement test be run from the time the sample is received until it is used, if the elapsed time is less than 5 days.

(b) May use the 24-hour (1-day) storage stability test instead of the five-day settlement test.

(c) Make the demulsibility test within 30 days from date of shipment.

(d) Determine distillation by AASHTO T 59, with modifications to include a 350 ± 5ºF (177±3ºC) maximum temperature to be held for 15 minutes.

(e) CA 332 (California Test Method)

Co-mill latex and asphalt during emulsification

Table 11

Cationic Medium Setting Emulsified Asphalt (CMS-2S)		
Tests	**AASHTO Test Method**	**Specification**
Emulsion		
Viscosity, SF, 122ºF (50ºC), s	T 59	50 - 450
Percent residue	T 59	60 min
Storage Stability Test, 1d, 24h, percent	T 59	1 max
Sieve, percent	T 59	0.10 max
Particle charge	T 59	Positive
Oil Distillate, percent by volume of emulsion	T 59	5-15
Residue		
Penetration, 77ºF (25ºC), 100g, 5 sec, dmm	T 59	100-250
Solubility, percent	T 59	97.5 min.

Table 12

High Float Medium Setting Emulsified Asphalt (HFMS-2)			
Tests	**AASHTO Test Method**	**Min.**	**Max.**
Emulsion			
Viscosity, SF, 122°F (50°C), s (Project Site Acceptance/Rejection Limits	T59	70	300
Storage Stability Test, 1d, 24 h, percent	T59		1.0
Sieve Test , percent	T59		0.1
Distillation	T59		
Oil Distillate, by volume of emulsion, percent	T59	NA	NA
Residue, percent	T59	65	
Residue from Distillation Test			
Penetration, 77°F (25°C), 100g, 5 s, dmm	T49	50	200
Float Test, 140°F (60°C), s	T50	1200	
Solubility in Trichloroethylene, percent	T44	97.5	
Ductility, 77°F (25°C) 5cm/min, cm	T51	40	

Table 13

High Float Medium Setting Emulsified Polymerized Asphalt (HFMS-2P) (a)			
Tests	**AASHTO Test method**	**Min.**	**Max.**
Emulsion			
Viscosity, SF, 122ºF (50ºC), s (Project Site Acceptance/Rejection Limits)	T 59	100	450
Storage Stability Test, 1 d, 24 h, percent	T 59		1.0
Sieve Test, percent	T 59		0.1
Distillation			
Oil distillate, by volume of emulsion, percent	T 59		7
Residue (b), percent	T 59	65	
Residue from Distillation Test			
Penetration, 77ºF (25ºC), 100 g, 5 s, dmm	T 49	70	300
Float Test, 140ºF (60ºC), s	T 50	1200	
Solubility in trichloroethylene, percent	T 44	97.5	
Elastic Recovery, 77ºF (25ºC), percent	T 301	50	

(a) Supply an HFMS-2P (anionic, polymerized, high-float) as an emulsified blend of polymerized asphalt cement, water, and emulsifiers. Polymerize the asphalt cement with a minimum of 3.0% polymer by weight of the asphalt cement prior to emulsification. After standing undisturbed for a minimum of 24 hours, the emulsion shall be smooth and homogeneous throughout with no white, milky separation, pumpable, and suitable for application through a distributor.

(b) Determine the distillation by AASHTO T 59, with modifications to include a 350± 5ºF (177±3ºC) maximum temperature to be held for 15 minutes.

Table 14

High Float Medium Setting Emulsified Polymerized Asphalt (HFMS-2SP) (a)			
Tests	**AASHTO Test method**	**Min.**	**Max.**
Emulsion			
Viscosity, SF, 122ºF (50ºC), s (Project Site Acceptance/Rejection Limits)	T 59	50	450
Storage Stability Test, 1 d, 24 h, percent	T 59		1
Sieve Test, percent	T 59		0.1
Distillation			
Oil distillate, by volume of emulsion, percent	T 59		7
Residue (b), percent	T 59	65	
Residue from Distillation Test			
Penetration, 77ºF (25ºC), 100 g, 5 s, dmm	T 49	150	300(c)
Float Test, 140ºF (60ºC), s	T 50	1200	
Solubility in trichloroethylene, percent	T 44	97.5	
Elastic Recovery(d), 77ºF (25ºC), percent	T 301	50	

(a) Supply an HFMS-2SP (anionic, polymerized, high-float) as an emulsified blend of polymerized asphalt cement, water, and emulsifiers. Polymerize the asphalt cement with a minimum of 3.0% polymer by weight of the asphalt cement prior to emulsification. After standing undisturbed for a minimum of 24 hours, the emulsion shall be smooth and homogeneous throughout with no white, milky separation, pumpable, and suitable for application through a distributor.

(b) Determine the distillation by AASHTO T 59, with modifications to include a 350± 5ºF (177±3ºC) maximum temperature to be held for 15 minutes.

(c) When approved by the Engineer, Emulsified Asphalt (HFMS-2SP) with a residual penetration greater than 300 dmm may be used with Cold Bituminous Pavement (Recycle) to address problems with cool weather or extremely aged existing pavement.

(d) Report only when penetration is greater than 300 dmm.

Table 15

High Float Rapid Setting Emulsified Polymerized Asphalt (HFRS-2P) (a)			
Tests	**AASHTO Test method**	**Min.**	**Max.**
Emulsion			
Viscosity, SF @ 122ºF (50ºC), s (Project Site Acceptance/Rejection Limits)	T 59	50	450
Storage Stability Test (b) 1 d, 24 h, percent	T 59		1
Demulsibility 0.02 N Ca Cl_2, percent	T 59	40	
Sieve Test, percent	T 59		0.1
Distillation			
Oil distillate, by volume of emulsion, percent	T 59		3
Residue (b), percent	T 59	65	
Residue from Distillation Test			
Penetration, 77ºF (25ºC), 100 g, 5 s, dmm	T 49	70	150
Float Test, 140ºF (60ºC), s	T 50	1200	
Solubility in trichloroethylene, percent	T 44	97.5	
Elastic Recovery, 77ºF (25ºC), percent	T 301	58	

(a) Supply an HFMS-2SP (anionic, polymerized, high-float) as an emulsified blend of polymerized asphalt cement, water, and emulsifiers. Polymerize the asphalt cement with a minimum of 3.0% polymer by weight of the asphalt cement prior to emulsification. After standing undisturbed for a minimum of 24 hours, the emulsion shall be smooth and homogeneous throughout with no white, milky separation, pumpable, and suitable for application through a distributor.

(b) Determine the distillation by AASHTO T 59, with modifications to include a 350 ± 5ºF (177±3ºC) maximum temperature to be held for 15 minutes.

Table 16

Cationic Rapid Setting Emulsified Asphalt (CRS-2A,B)			
Tests	**AASHTO Test Method**	**Min**	**Max**
Emulsion			
Viscosity, SF, 122ºF (50ºC), s (Project Site Rejection/Acceptance Limits)	T 59	140	400
Storage stability test, 24 h, percent	T 59		1
Demulsibility, 35 mL 0.8 percent Sodium Dioctyl Sulfosucinate, percent	T 59	40	
Particle charge test	T 59	Positive	
Sieve test, percent	T 59		0.10
Distillation			
Oil distillate, by volume of emulsion, percent	T 59		0
Residue, percent	T 59	65	
Use PG58-22 and PG64-22 as base asphalt cement for CRS-2A, B, respectively. Specification for high temperature performance: original and RTFO G*/sinδ within 3ºC of grade.			

Table 17

Emulsified Type A Asphalt Pavement Rejuvenating Agent Concentrate		
Property	**Test Method**	**Limits**
Viscosity, SF, 77ºF (25ºC), s	AASHTO T 59	15 Min 40 Max
Residue , percent W (a)	AASHTO T 59	60 Min. 65 Max.
Miscibility Test (b)	AASHTO T-59	No Coagulation
Sieve Test, percent W (c)	AASHTO T 59	0.20 Max.
5-day Settlement, percent W	AASHTO T 59	5.0 Max.
Particle Charge	AASHTO T 59	Positive
Light Transmittance , %	UDOT MOI 8-973	30 Max.
Cement Mixing	AASHTO T-59	2 Max.
Residue from Distillation (a)		
Viscosity, 140ºF (60ºC), mm^2/s	ASTM D 4402	150 - 300
Flash Point, COC, ºF (ºC)	AASHTO T 48	385 Min.
Asphaltenes, percent W	ASTM D 2006-70	0.4 Min. 0.75 Max.
Maltene Distribution Ratio $(PC + A_1)/(S + A_2)$ (d)	ASTM D 2006-70	0.3 Min. 0.6 Max
Saturated Hydrocarbons, S (d)	ASTM D 2006-70	21 Min. 28 Max.
PC/S Ratio (d)	ASTM D 2006-70	1.5 Min.

(a) AASHTO T 59, Evaporation Test, modified as follows: Heat a 50 gram sample to 300ºF until foaming ceases, then cool immediately and calculate results.

(b) AASHTO T 59, modified as follows: use a 0.02 Normal Calcium Chloride solution in place of distilled water.

(c) AASHTO T 59, modified as follows: use distilled water in place of a two percent sodium oleate solution.

(d) Chemical composition by ASTM Method D-2006-70:
PC= Polar Compounds, A_1 = First Acidaffins
A_2 = Second Acidaffins, S = Saturated Hydrocarbons

Table 18

Emulsified Type B Asphalt Pavement Rejuvenating Agent Concentrate		
Tests	**Test Method**	**Limits**
Viscosity, SF, 77ºF (25ºC), s	AASHTO T 59	25-150
Residue, percent W	AASHTO T 59 (mod) (a)	62 Min.
Sieve Test, percent W	AASHTO T 59	0.10 Max.
5-day Settlement	AASHTO T 59	5.0 Max.
Particle Charge	AASHTO T 59	Positive
Pumping Stability (b)		Pass
Residue from Distillation (a)		
Viscosity @ 140ºF (60ºC), mm^2/s	AASHTO T 201	2500-7500
Solubility in 1,1,1 Trichloroethylene, percent	AASHTO T 44	98 Min.
Flash Point, COC	ASTM D 92	204ºC, Min.
Asphaltenes, percent W	ASTM D 2007	15 Max.
Saturates, percent W	ASTM D 2007	30 Max.
Aromatics, percent W	ASTM D 2007	25 Min.
Polar Compounds, percent W	ASTM D 2007	25 Min.
(a) Determine the distillation by AASHTO T 59 with modifications to include a 300 ±5ºF (149±3ºC) maximum temperature to be held for 15 minutes. (b) Test pumping stability by pumping 475 ml of Type B diluted 1 part concentrate to 1 part water, at 77ºF (25ºC) through a 1/4 inch gear pump operating at 1750 rpm for 10 minutes with no significant separation or coagulation in pumped material.		
Type B: an emulsified blend of, lube oil and/or lube oil extract, and petroleum asphalt.		

Table 19

Emulsified Type B Modified Asphalt Pavement Rejuvenating Agent Concentrate		
Property	**Test Method**	**Limits**
Viscosity, SF, 77ºF (25ºC), s	AASHTO T 59	50-200
Residue(a), percent W	AASHTO T 59	62 Min.
Sieve Test, percent W	AASHTO T 59	0.20 Max.
5-day Settlement, percent W	AASHTO T 59	5.0 Max.
Particle Charge	AASHTO T 59	Positive
Pumping Stability (b)		Pass
Residue from Distillation (a)		
Viscosity (c) 275ºF (135ºC), cP	ASTM D 4402	150 - 300
Penetration, 77ºF (25ºC), dmm	AASHTO T 49	180 Min.
Solubility in 1,1,1 Trichloroethylene, percent	AASHTO T 44	98 Min.
Flash Point, COC, ºF (ºC)	AASHTO T 48	400(204) Min.
Asphaltenes, percent W	ASTM D 2007	20-40
Saturates, percent % W	ASTM D 2007	20 Max.
Polar Compounds, percent W	ASTM D 2007	25 Min.
Aromatics, percent W	ASTM D 2007	20 Min.
PC/S Ratio	ASTM D 2007	1.5 Min.
(a) Determine the distillation by AASHTO T 59 with modifications to include a 300±5ºF (149± 3ºC) maximum temperature to be held for 15 minutes. (b) Pumping stability is tested by pumping 475 ml of Type B diluted 1 part concentrate to 1 part water, at 77ºF (25ºC) through a 1/4 inch gear pump operating at 1750 rpm for 10 minutes with no significant separation or coagulation in pumped material. (c) Brookfield Thermocel Apparatus-LV model. ≥ 50 rpm with a #21 spindle, 7.1 g residue, at > 10 torque		
As required by the Asphalt Emulsion Quality Management Plan, UDOT Minimum Sampling and Testing Guide, Section 508) the supplier certifies that the base stock contains a minimum of 15% by weight of Gilsonite Ore. Use the HCL precipitation method as a qualitative test to detect the presence of Gilsonite.		

Table 20

Emulsified Type C Asphalt Pavement Rejuvenating Agent Concentrate		
Property	**Test Method**	**Limits**
Viscosity, SF, 77ºF (25ºC), s	AASHTO T 59	10-100
Residue (a), percent W (Type C supplied ready to use 1:1 or 2:1.	AASHTO T 59	30 Min. 1:1 40 Min. 2:1
Sieve Test, percent W (b)		0.10 Max.
5-day Settlement, percent W	AASHTO T 59	5.0 Max.
Particle Charge	AASHTO T 59	Positive
pH (May be used if particle charge test is inconclusive)		2.0 - 7.0
Pumping Stability (c)		Pass
Tests of Residue from Distillation (a)		
Viscosity, 275ºF (135ºC), mm^2/s	AASHTO T 201	475-1500
Solubility in 1,1,1 Trichloroethylene, percent	AASHTO T 44	97.5 Min.
RTFO mass loss, percent W	AASHTO T 240	2.5 Max.
Specific Gravity	AASHTO T 228	0.98 Min.
Flash Point, COC	AASHTO T 48	232ºC, Min.
Asphaltenes, percent W	ASTM D 2007	25 Min., 45 Max.
Saturates, percent W	ASTM D 2007	10 Max.
Polar Compounds, percent W	ASTM D 2007	30 Min.
Aromatics, percent W	ASTM D 2007	15 Min.
(a) Determine the distillation by AASHTO T 59 with modifications to include a 300± 5ºF (149 ± 3ºC) maximum temperature to be held for 15 minutes. (b) Test method identical to AASHTO T 59 except that distilled water is used in place of 2 % sodium oleate solution. (c) Test pumping stability by pumping 475 ml of Type diluted 1 part concentrate to 1 part water, at 77ºF (25ºC) through a 1/4 inch gear pump operating at 1750 rpm for 10 minutes with no significant separation or coagulation in pumped material.		
As required by the Asphalt Emulsion Quality Management Plan, UDOT Minimum Sampling and Testing Guide, Section 508), the supplier certifies that the base stock contains a minimum of 10% by weight of Gilsonite ore. Use the HCL precipitation method as a qualitative test to detect the presence of Gilsonite.		

Table 21

Emulsified Type D Asphalt Pavement Rejuvenating Agent Concentrate		
Property	**Test Method**	**Limits**
Viscosity, SF, 77ºF (25ºC), s	AASHTO T 59	30-90
Residue, (b) percent W	AASHTO T 59	65
Sieve Test, percent W	AASHTO T 59	0.10 Max.
pH		2.0 - 5.0
Residue from Distillation (b)		
Viscosity, 140ºF (60ºC), cm^2/s	AASHTO T 201	300-1200
Viscosity, 275ºF (135ºC), mm^2/s	AASHTO T 201	300 Min.
Modified Torsional Recovery (a) percent	CA 332 (Mod)	40 Min.
Toughness, 77ºF (25ºC), in-lb	ASTM D 5801	8 Min.
Tenacity, 77ºF (25ºC), in-lb	ASTM D 5801	5.3 Min.
Asphaltenes, percent W	ASTM D 2007	16 Max.
Saturates, percent W	ASTM D 2007	20 Max.
(a) Torsional recovery measurement to include first 30 seconds.		
(b) Determine the distillation by AASHTO T 59 with modifications to include a 300±5ºF (149±3ºC) maximum temperature to be held for 15 minutes.		

2.3 HOT-POUR CRACK SEALANT FOR BITUMINOUS CONCRETE

A. Combine a homogenous blend of materials to produce a sealant meeting properties and tests in Table 22.

B. Packaging and Marking: Supply sealant pre-blended, pre-reacted, and pre-packaged in lined boxes weighing no more than 30 lb.
   1. Use a dissolvable lining that will completely melt and become part of the sealant upon subsequent re-melting.
   2. Deliver the sealant in the manufacturer's original sealed container. Clearly mark each container with the manufacturer's name, trade name of sealant, batch or lot number, and recommended safe heating and application temperatures.

Table 22

Hot-Pour Bituminous Concrete Crack Sealant			
Application Properties:			
Workability:	Pour readily and penetrate 0.25 inch and wider cracks for the entire application temperature range recommended by the manufacturer.		
Curing:	No tracking caused by normal traffic after 45 minutes from application.		
Asphalt Compatibility: ASTM D 5329, Section 14.	No failure in adhesion. No formation of an oily ooze at the interface between the sealant and the bituminous concrete or softening or other harmful effects on the bituminous concrete.		
Material Handling:	Follow the manufacturer's safe heating and application temperatures.		
Test Method	**Property**	**Minimum**	**Maximum**
AASHTO T 51	Ductility, modified, 1cm/min, 39.2ºF (4ºC), cm	30	
UDOT method 967	Cold Temperature Flexibility	no cracks	
AASHTO T 300 (a)	Force-Ductility, lb force		4
ASTM D 5329	Flow 140ºF (60ºC), 5 hrs 75º angle, mm		3
ASTM D 3405 (b)	Tensile-Adhesion, modified	300%	
AASHTO T 228	Specific Gravity, 60ºF (15.6ºC)		1.140
ASTM D 5329	Cone Penetration, 77ºF (25ºC), 150 g, 5 sec., dmm		90
ASTM D 5329	Resilience, 77ºF (25ºC), 20 sec., percent	30	
ASTM D 4402	Viscosity, 380ºF (193.3ºC), SC4-27 spindle, 20 rpm, cP		2500
ASTM D 5329	Bond as per ASTM D 1190, Section 6.4		Pass

(a) Maximum of 4 lb force during the specified elongation of 30 cm @ 1 cm/min, 39.2ºF (4ºC).

(b) Use ASTM D 3405, Section 6.4.1. Delete bond and substitute tensile-adhesion test in accordance to D 5329.

PART 3 EXECUTION Not used

END OF SECTION